



General Installation Instructions for Skid Steer Door and Enclosure System



**Please read the following standard installation
information before proceeding**

Skid Steer Doors of North America's Door and Cab Enclosure kits are not interchangeable with any other manufacturer's OEM equipment.

You will need to remove any OEM door, frame or windows or other parts provider equipment before proceeding to install ours.

LET'S BEGIN!

STEP 1 – THE TOP THRESHOLD (supplied if applicable)

AFTER, removing any old OEM steel or existing top threshold, prep and clean the area of any debris or interferences, such as wires, rust, branches etc.

Position the new ¼-inch Lexan upper threshold so its bend points inward and will follow the angle of your roof. When properly aligned, the threshold will lay flat against the top and the sides of the roll-over protective system (ROPS) cage.

If your threshold isn't predrilled, clamp, strap, or tape it in place. Mark your hole locations through the threshold and into the ROPS cage, choosing an accessible spot (like the U-channel) to avoid disassembling any control shrouds. Bolt and secure with the provided hardware.



Threshold example for illustration purposes only. Thresholds will differ for makes and models.

STEP 2 – THE BOTTOM THRESHOLD (supplied if applicable)

AFTER, removing any old OEM steel or existing top threshold, prep and clean the area of any debris or interferences, such as wires, rust, branches etc.

Position the new ¼-inch Lexan lower threshold so its bend points inwards towards the operator. When properly aligned, the threshold will lay flat along the bottom and the sides of the roll-over protective system (ROPS) cage.

If your threshold isn't predrilled, clamp, strap, or tape it in place. Mark your hole locations through the threshold and into the ROPS cage, choosing an accessible spot (like the U-channel) to avoid disassembling any control shrouds. Bolt and secure with the provided hardware.

SEE PHOTOS ON NEXT PAGE

Step 2: The bottom threshold application



Threshold example for illustration purposes only. Thresholds will differ for makes and models.

STEP 3 – THE UNIVERSAL HINGE BRACKETS (supplied if applicable)

For pre-drilled doors:

- (a) Secure the male hinges to the door so they are snug. Do not secure too tightly at this point as you may have to adjust when mounting the door.
- (b) Secure the female hinges on the front of the ROPS cage. Hang the door and adjust as needed.

For doors requiring drilling:

- (a) Secure the male hinges to the door so they are snug. Do not secure too tightly at this point as you may have to adjust when mounting the door.
- (b) Center the door vertically and horizontally on your opening and secure the door firmly with a ratchet strap.
- (c) Slide the female hinges onto the male hinges and mark the drill holes accordingly on the front of the ROPS cage.
- (d) Remove door, secure the female hinges to the cage. Hang the door and adjust as needed.



The male hinge bolts should not be fully tightened in order to make any necessary adjustments. Tighten bolts only after door is properly fitted in the opening.

STEP 3a – THE UNIVERSAL SIDE HINGE BRACKETS (supplied if applicable)

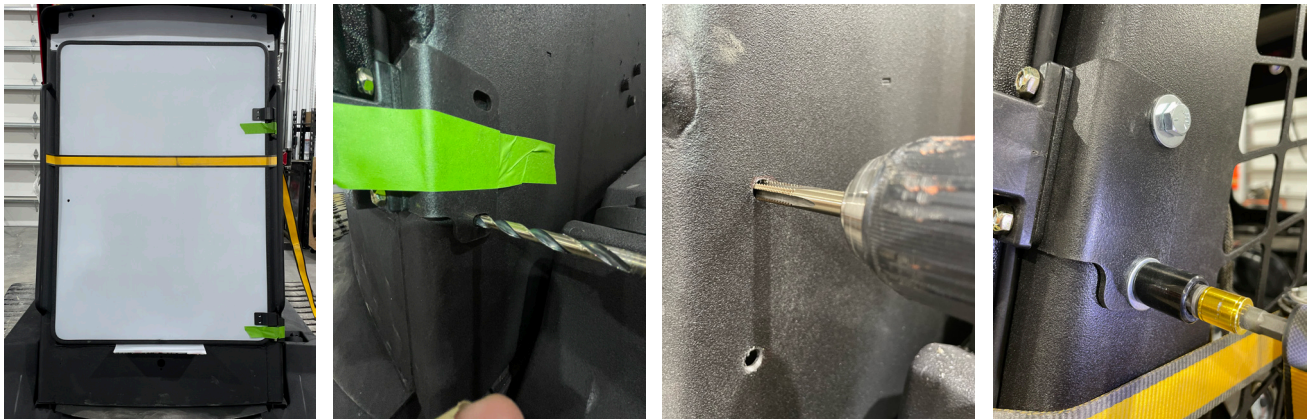
If your skid steer model can't receive female hinges on the front of your ROPS cage, your kit will contain two (2) universal side brackets (with affixed female hinges).

For pre-drilled doors:

- (a) Secure the male hinges to the door so they are snug. Do not secure too tightly at this point as you may have to adjust when mounting the door.
- (b) Secure the female hinges on the side of the ROPS cage. Hand the door and adjust as needed.

For doors requiring drilling:

- a) Center the door vertically and horizontally on your opening and secure the door firmly with a ratchet strap.
- b) Determine where to best position the side brackets (with affixed female hinge) on the ROPS cage and mark the drill holes accordingly.
- c) With the top side bracket still in place, slide the top male hinge into the female hinge and mark the drill holes on the door.
- d) Repeat step (c) with the bottom side bracket in place, slide the bottom male hinge into the female hinge and mark the drill holes on the door.
- e) Remove door, secure the side brackets to the cage, secure the male hinges to the door so they are snug. Do not secure too tightly at this point as you may have to adjust when mounting the door.



Example for illustration purposes only. If drilling is required, drill locations may vary.

Congratulations! Now that you've completed steps 3 or 3a, you're ready to hang the door (step 4) and install the striker plate/pull and latch assembly! (step 5)

STEP 4 - MOUNTING THE DOOR (two person install recommended)

AFTER the thresholds have been mounted, (if applicable) and the male and female hinges have been secured to your door and the ROPS cage, have one person sit inside the cab (with tools) and the other person hang the door. You may find the fit is perfect! Secure the male hinges on the door by having the person inside secure the hinge locknut as you tighten the bolt on the outside of the cab.

If you find the door needs to be adjusted then slightly loosen the male hinges. Align the door again. Once door is straight, then follow the same procedure to tighten.

The male hinge bolts should not be fully tightened in order to make any necessary adjustments. Tighten bolts only after door is properly fitted in the opening.



STEP 5 - STAINLESS STEEL STRIKER PLATE, PULL & LATCH ASSEMBLY

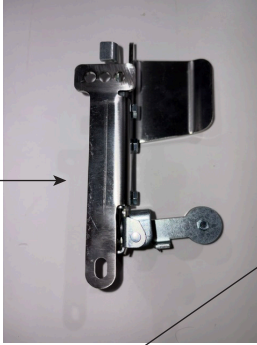
Installing the Striker Plate/Bolt and Handle

- (a) Attaching the handle: You'll notice the striker plate assembly has 3 loosely fitted bolts holding the latch plate to the latch. Remove the 3 bolts that hold them together. Now secure the handle and the latch plate into the pre-drilled holes on the door. Then re-secure the latch back to the latch plate.
- (b) Line up the striker plate: Close the door and use the height of the handle to find plate assembly needs to go on the door frame.
- (c) Mark and mount: Mark the screw holes, drill them out, and screw the striker plate assembly securely into the frame. NOTE: Some models require you to mount your striker assembly to any interior grab rail.

SEE PHOTOS ON NEXT PAGE

Step 5: Stainless Steel Striker Plate, Pull & Latch Assembly

Your latch assembly is attached in your kit. Remove 3 bolts to take it apart



latch plate

First take apart the latch assembly. Attach the latch plate to the pull. Then re-attach the latch assembly.



PLEASE NOTE:
For illustration purposes only.
Striker plate style may vary.

STEP 6 - SIDE WINDOW PANELS (if ordered)

Windows are mounted to the exterior of the operator's cage. The rubber foam gasket is to be placed and bolted to the face of the side cage. Keep rotating the window panel to find the proper orientation if it is not obvious at first.

Secure bolts, washers and locknuts all around perimeter of window.



Secure bolts, washers and locknuts all around perimeter of window.



Have one person sit inside the cab (with tools) and the other person holding the window. From the outside, hold the window in place and begin to install and tighten each bolt with the person on the inside of the cab holding each locknut in place.