CONSUMER CARE & INSTALLATION GUIDE



CAT D SERIES

226D3 232D3 236D3 239D3 242D3 246D3 249D3 259D3 262D3 272D3XE 272D3 279D3 289D3 299D3XE (LM) 299 D3XE 299D3

CONSUMER CARE

Poly Carbonate Lexan is a substance that is far more durable and resistant to impact, shattering or breakage over any other manufacturers tempered glass door specifications.

Your door can still swirl and scratch if you do not properly clean the surface as recommended.

Never wipe your door with a dry fabric or any other type of coarse material.

If you have a motorized wiper installed, it is recommended that you only operate it under wet or rainy conditions.

To clean, rinse off all debris with a power washer or garden hose.

Always wash your windows with a light duty detergent, water and a soft cloth.

Let the door air dry or blow it off with compressed air to avoid surface abrasions.

CONSUMER WARNING(S)

Never operate the hydraulic arms of a skid steer loader with the door open or attempting to remove the door for any reason.

Always have your hydraulic arms in the resting position during the installation and removal of your door.

Failure to exercise care and caution during the installation or it's regular use may result in damage to your door, machine or cause injury to yourself and others.

DISCLAIMER INFORMATION

Skid Steer Doors of North America offers a limited lifetime guarantee against breakage during the course of normal use.

Failure to follow proper safety and operator guidelines can void any warranty if it is determined to be a result of negligence or human error.

DRILL & TAP

There is no drilling required to install this door assembly kit.

RETURN & REFUND POLICY

Requests will be evaluated and qualified on a case-by-case basis.

A restocking fee or other charge may be applied to cover return freight, incidental costs or damage as a result of return transit to Skid Steer Doors of North America INC.

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PRE-INSTALLATION STEPS

Remove any old, aftermarket or factory CAT hardware.

This includes any damaged door, steel door frame, male or female hinges used to mount any old, aftermarket or OEM equipment.

HINGE INSTALLATION

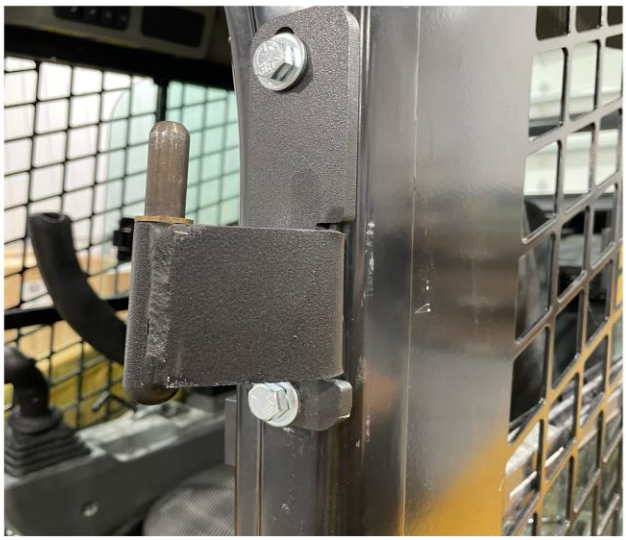
We suggest that for best result you complete your installation with the assistance of another person.

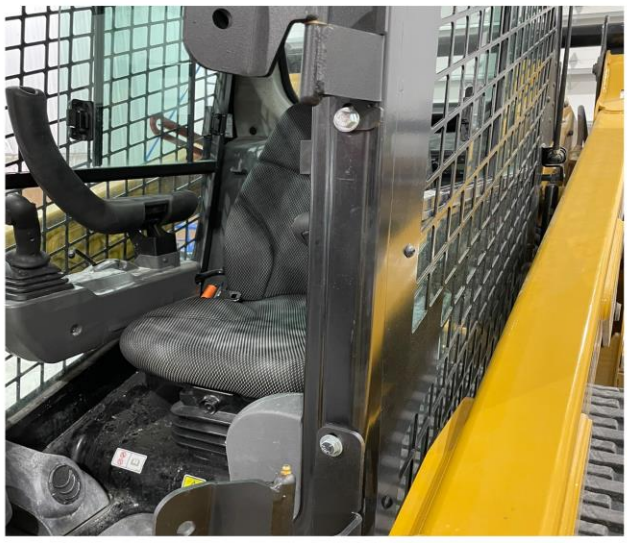
Begin by installing your new male hinges on the upper and lower factory hole locations of your frame rail system.

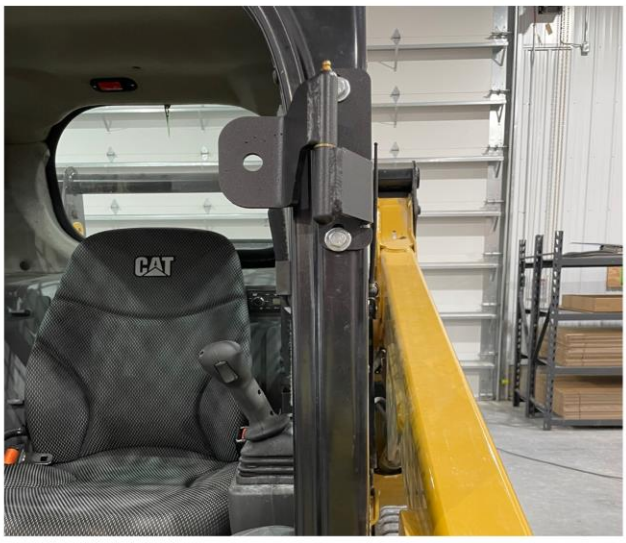
These locations should exist from factory whether you've ever had a door or not on your machine.

Mount your new male hinges to each one of the factory hole locations on your door









DOOR INSTALLATION

Your female hinge bolt assembly comes in a predetermined install pattern.

This will give your door the best pressure and seating once mounted on your door.

Your ½ inch door should nest between the two rubber washers if you have installed the hinges to the door correctly.

Have your help sit inside the cab where they will be able to assist you in fastening and securing your door.

Provide yourselves with a series of 9/16th sockets and wrenches for this task.

Tighten hinges and bolts just so you can still adjust by hand.

Drop the door onto the accepting male hinges that are mounted on your frame rail.

While seating your door into the frame rail channel, adjust until you have the best set location.

Begin to tighten the bolt, washer and nut door assembly from either side.

Give yourself some flexibility to adjust as you go.

You will still need to install your striker bolt and align it with the jaws of the doors latch mechanism.

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STRIKER BOLT INSTALLATION

Remove any old or OEM hardware.

Replace it with the hardware provided in IMAGE (1).

To do so, you will need access to the backside of the frame rail in order to install the striker bolt.

This is a simple process if you have no paneling, plastic shroud or control cluster along the interior frame rail.

Your factory rail has a pre engineered hole for the bolt to pass through.

You will need to tighten it in this location from the front and behind.

Make sure the jaws of your handle mechanism double latch completely around the striker bolt.

Adjust parts to achieve the best fit for your install, proceed to secure everything tight.



IMAGE (1) Install

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WINDOW INSTALLATION

Remove protective film and align window panel on the EXTERIOR of the operator's cage.

Thread a bolt through a washer to the interior side of the operators cage where another washer and locknut are used to tighten and hold in place.

These panels can be used permanently, or as seasonal weather dictates.

This is done best with the help of another individual.



If you have any installation questions.

Call us direct @ 1 (866) 924 7355

sales@skidsteerdoors.com